

U.S. Appln. No. 10/069,074

LISTING OF CLAIMS:

1. (canceled).
2. (previously presented): The process according to Claim 6, characterized in that at least the glue regions and/or the material web are provided with a coating which reduces adhesive action of the glue directly on the material web.
3. (previously presented): The process according to Claim 6, characterized in that the glue regions arranged on the one side of the material web are offset in a transverse direction in relation to the glue regions arranged on the opposite side of the material web.
4. (currently amended): The process according to Claim 6, characterized in that, after the material web, provided with the glue regions on said both sides, is drawn off from the reel, ~~and then the material web is~~ transversely folded continuously in the longitudinal direction, with a Z-fold (23) and/or a double-layered base strip (29) being formed, the transverse folding of the material web resulting in offset glue regions, which are assigned to one another, being positioned relative to one another such that, when folded, subsequently severed blanks have overlapping glue regions for the folding tabs.
5. (previously presented): The process according to Claim 6, characterized in that a separate revenue stamp (42) is connected to each pack by respective regions of glue arranged on a pack front wall (10), a pack, rear wall (11) and a pack end wall (16), on one hand, and by corresponding regions of glue arranged on an inside of the revenue stamp (42), on the other hand.

6. (currently amended): A process for producing packs from blanks which are folded around solid contents of each pack, with folding tabs thus formed being connected to one another by glue, said process comprising the steps of:

a) for producing the blanks, providing a longitudinal material web, on both opposite sides thereof and in accordance with folding tabs which are to be connected to one another, with regions of glue, in the form of glue areas (34...39; 48...51), and then winding up the web to form a wound reel,

b) choosing the glue regions to consist of a glue which, only when in contact with a corresponding mating glue area, produces adhesion necessary for connecting the folding tabs, but which does not adhere directly to the material web.

c) positioning the glue regions so that, in the wound material web, the glue regions on one of said opposite sides of the material web do not overlap the glue regions on the other of said opposite sides of the material web,

d) drawing off the material web from the reel,

e) severing the blanks, for producing the packs, from the wound ~~wound~~ drawn off material web,

- and folding each blank around the pack contents to form the folding tabs, and

e)-f) arranging the glue regions so that mutually assigned glue regions, for connecting the folding tabs, lie against one another only after the blank has been folded around the pack contents.